

Date: Friday, 01/08/2008 12:53:17 PM  
User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 40927	
Estimate Number : 10164	
P.O. Number :	Part Number : D2515
This Issue : 01/08/2008 S.O. No. :	Drawing Number : D2515 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 29138	Material :
Written By : <u>J. 08.08.01</u>	Due Date : 08/08/2008 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est A 99.05.11 New Issue DM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R0625	6061-T6 Round Bar .625"
-----	--------------	-------------------------



(40)

Comment: Qty.: 0.0436 f(s)/Unit Total: 0.8715 f(s)

6061-T6 Round Bar 1.5"

Material: 6061-T6 Aluminum Bar Ø1.500" (QQ-A-200/8 or QQ-A-225/8)

(M6061T6R1.500)

Batch: M107513 mmf 08/08/03

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



(40)

Comment: HARDINGE CNC LATHE SMALL

1-Turn Blank as per Dwg D2515

2-Deburr

mmf 08/08/03

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



(40)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

J.F. 08/08/05 (40)

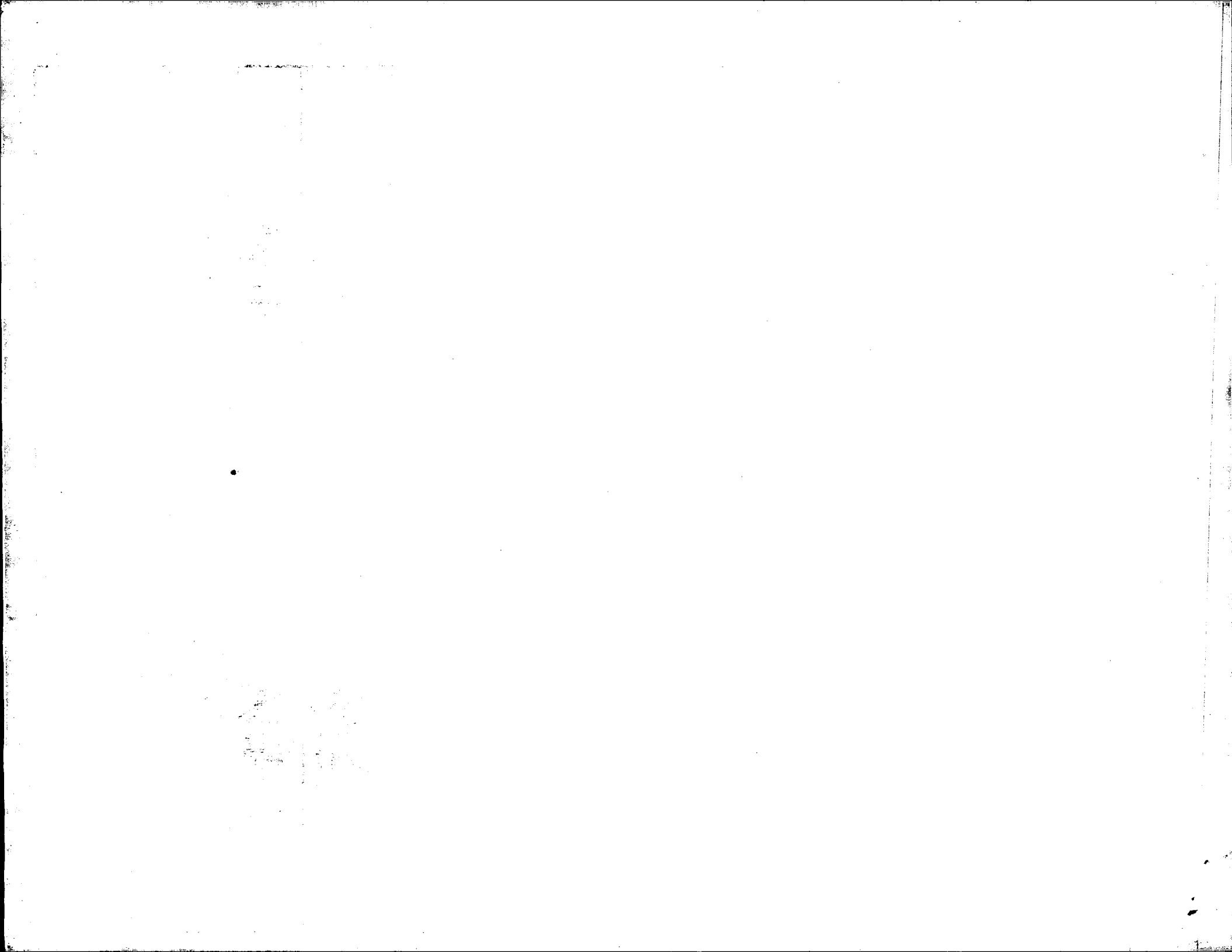
5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5135C 08/05 (40)



# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40927

Part Number: D2515

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(40)

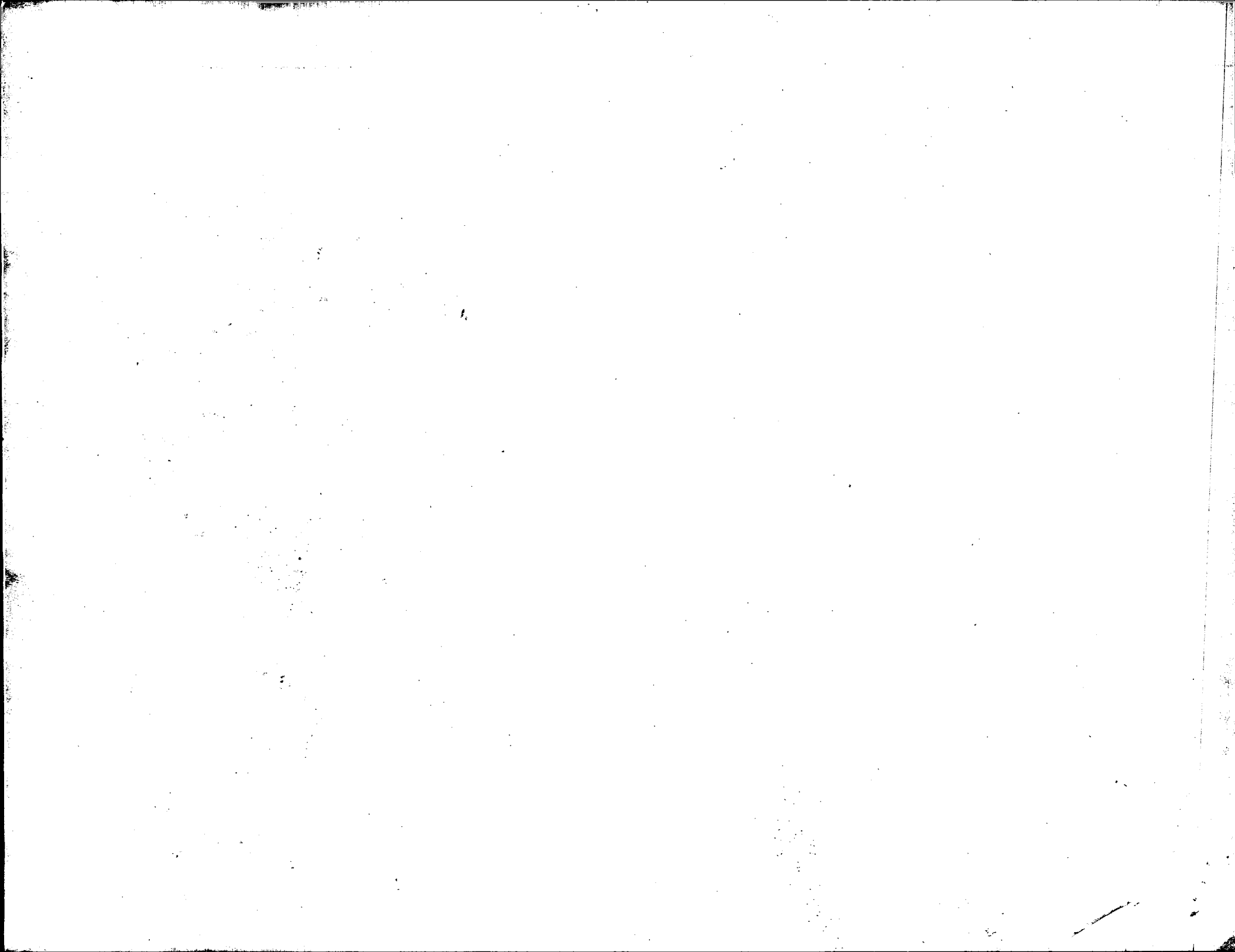
Comment: FINAL INSPECTION/W/O RELEASE

AP 08/05/08

Job Completion

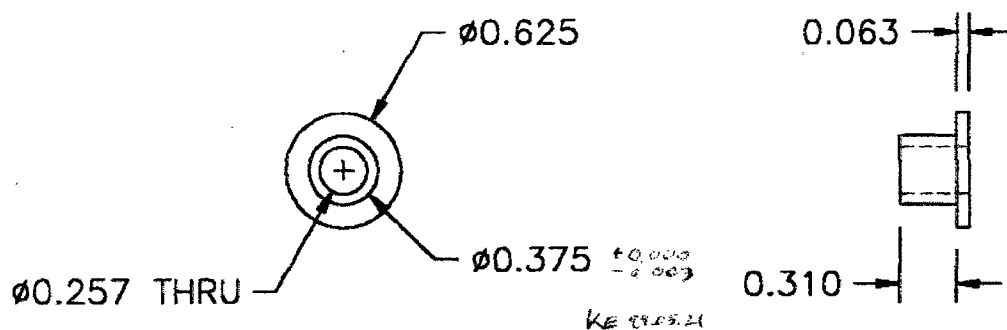


MF 08-08-05





DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	K HAND	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>BW</i>	<i>BW</i>	D2515	SHEET 1 OF 1
DATE	TITLE		SCALE
95:11:27	BUSHING		1:1



*w/o 40927*

MATERIAL: 6061-T6 ALUMINUM

DART AEROSPACE LTD		Work Order:	4092-7
Description: Bushing		Part Number:	02515
Inspection Dwg: A	Rev: A	Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**      ☐ **Prototype**

[illegible]

Measured by: <i>mm</i>	Audited by: <i>J.F.</i>	Prototype Approval:
Date: <i>08/08/03</i>	Date: <i>08/08/05</i>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	